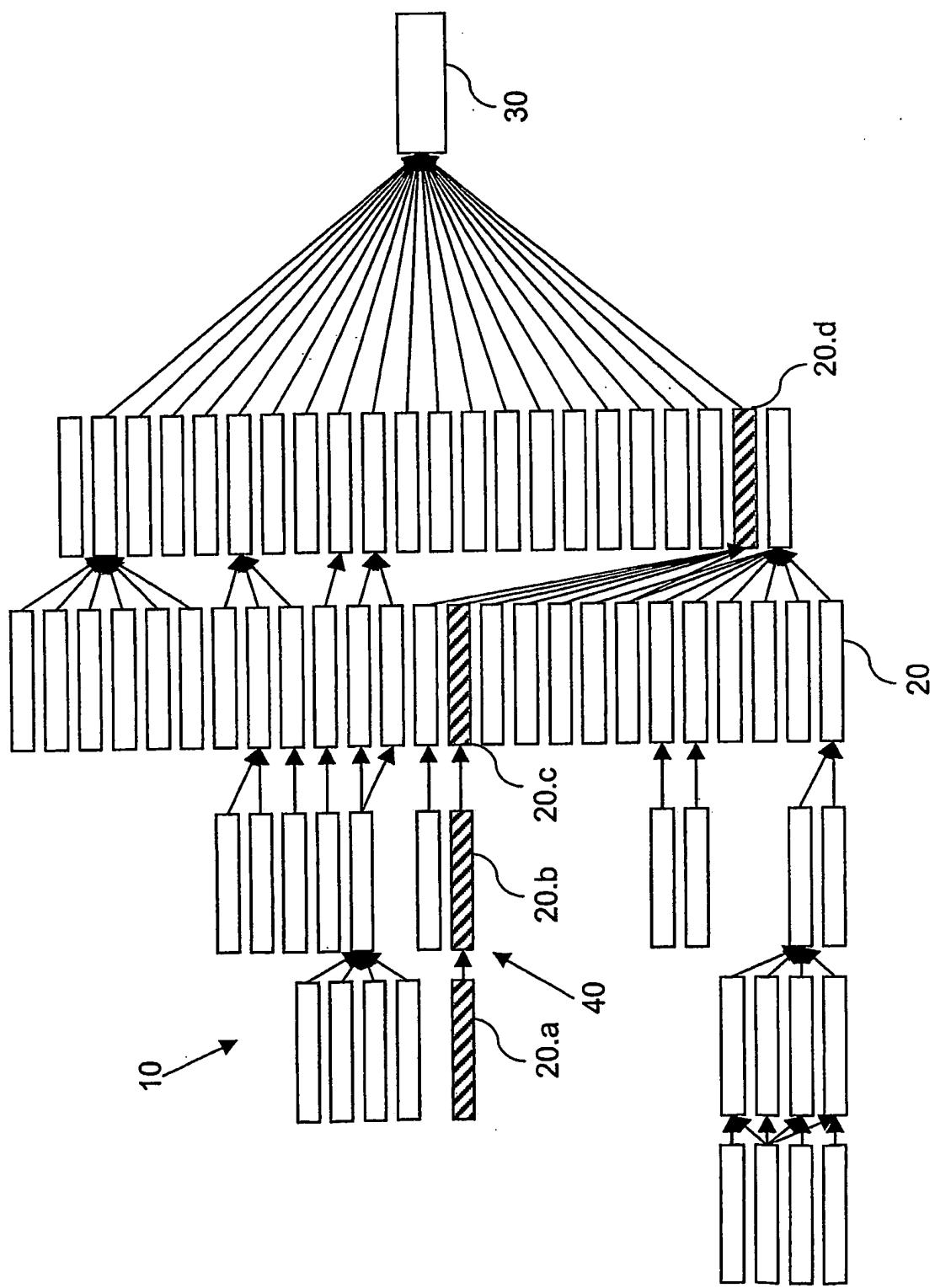


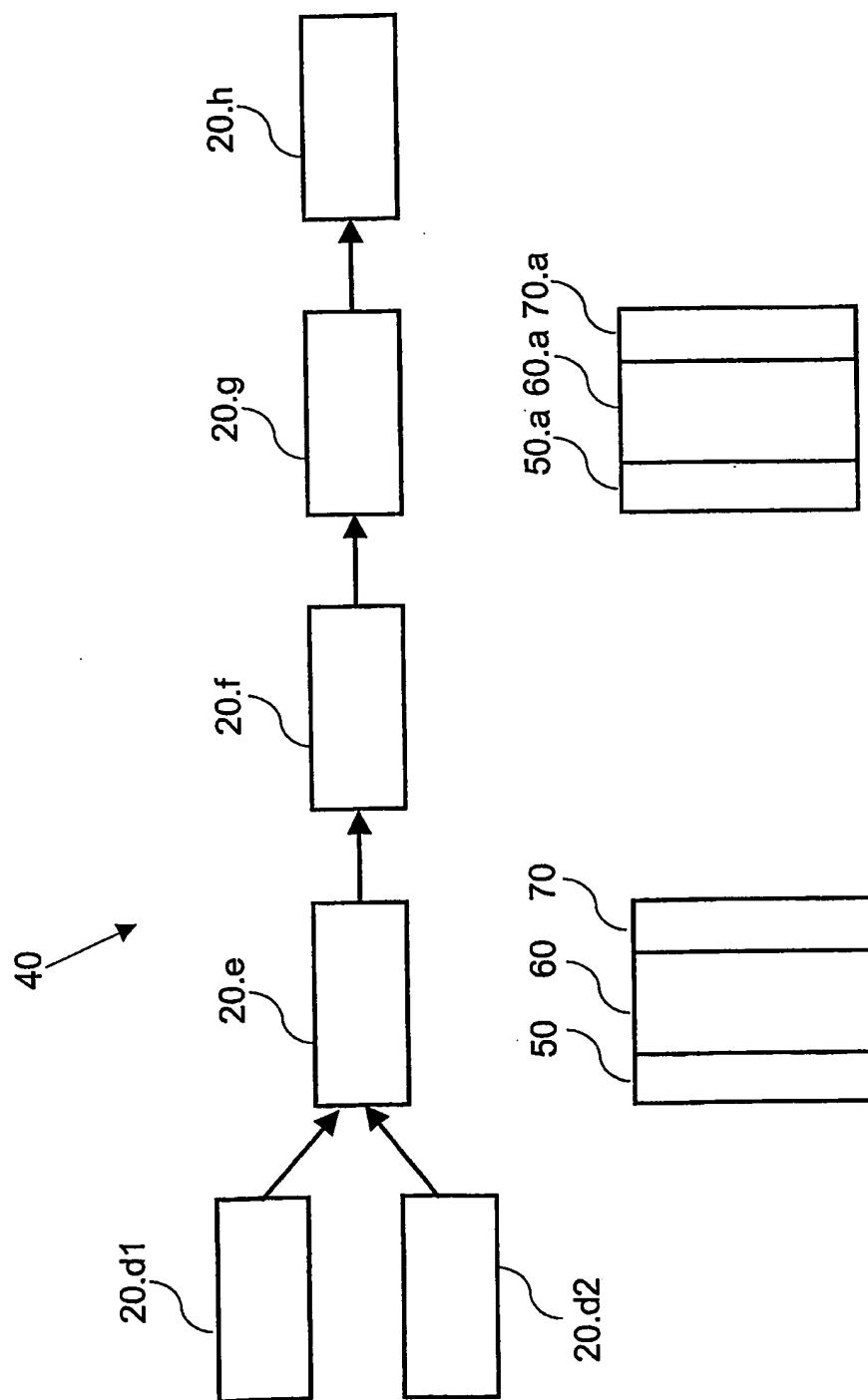
Fig. 1



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Fig. 2



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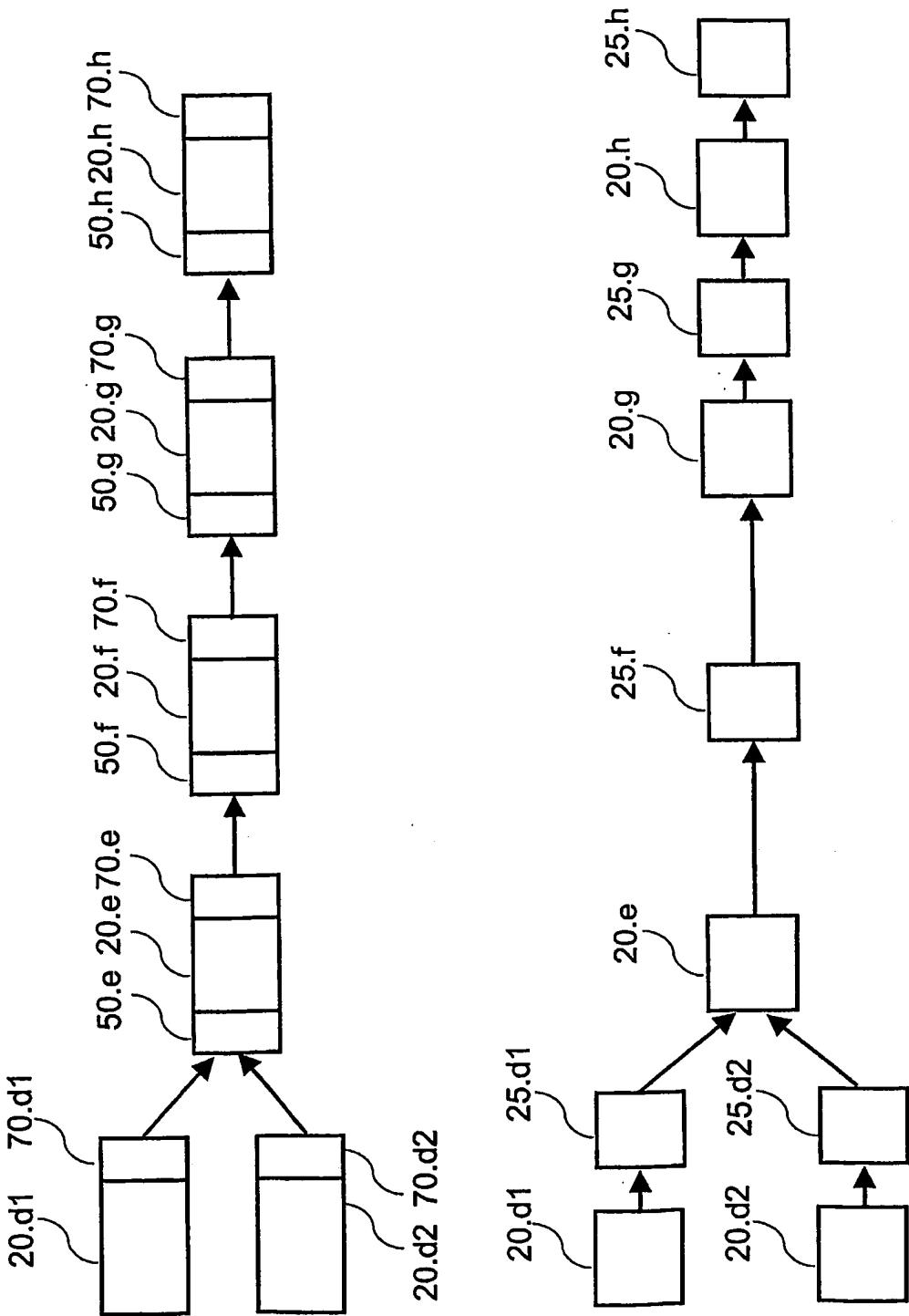
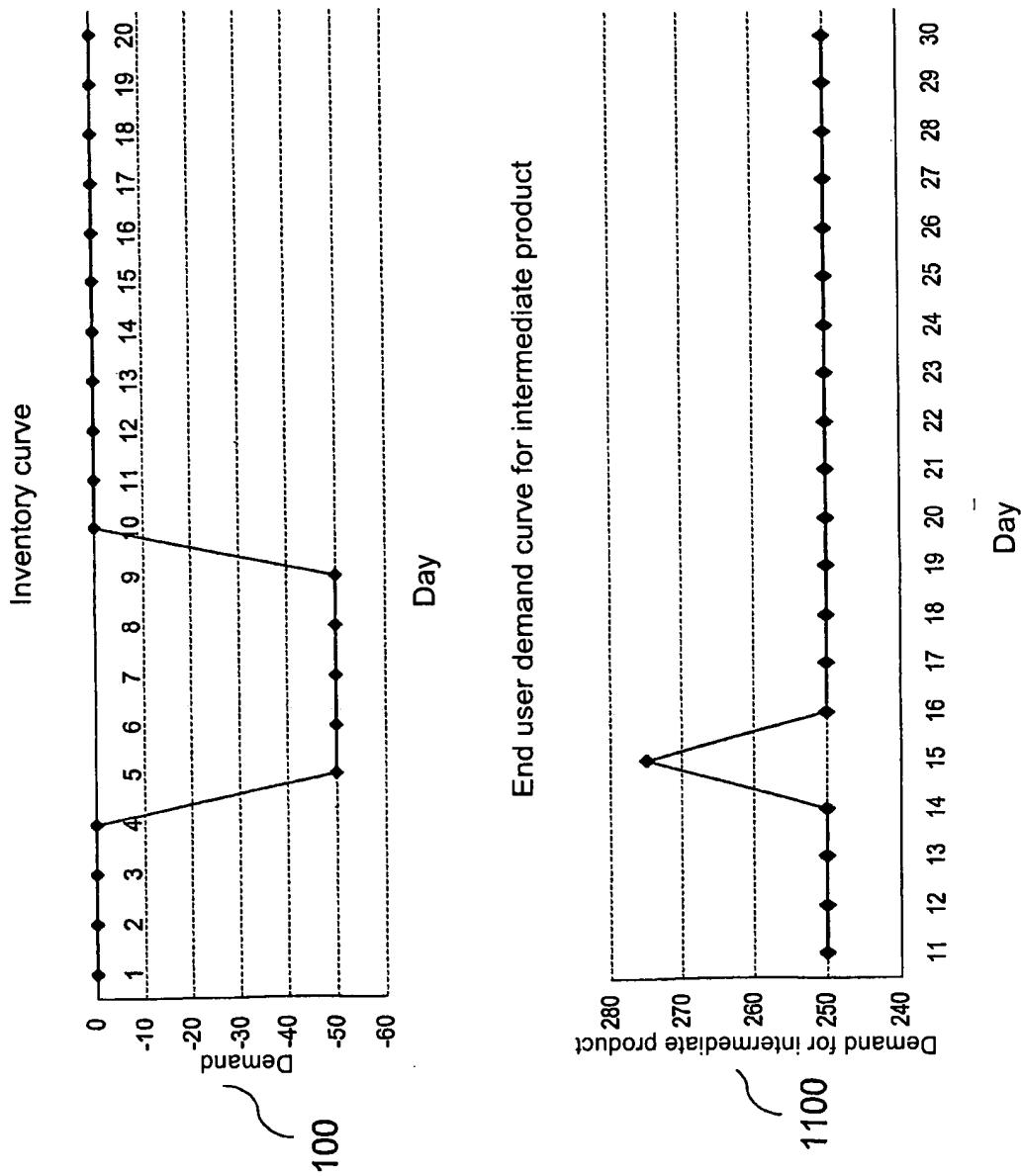


Fig. 3

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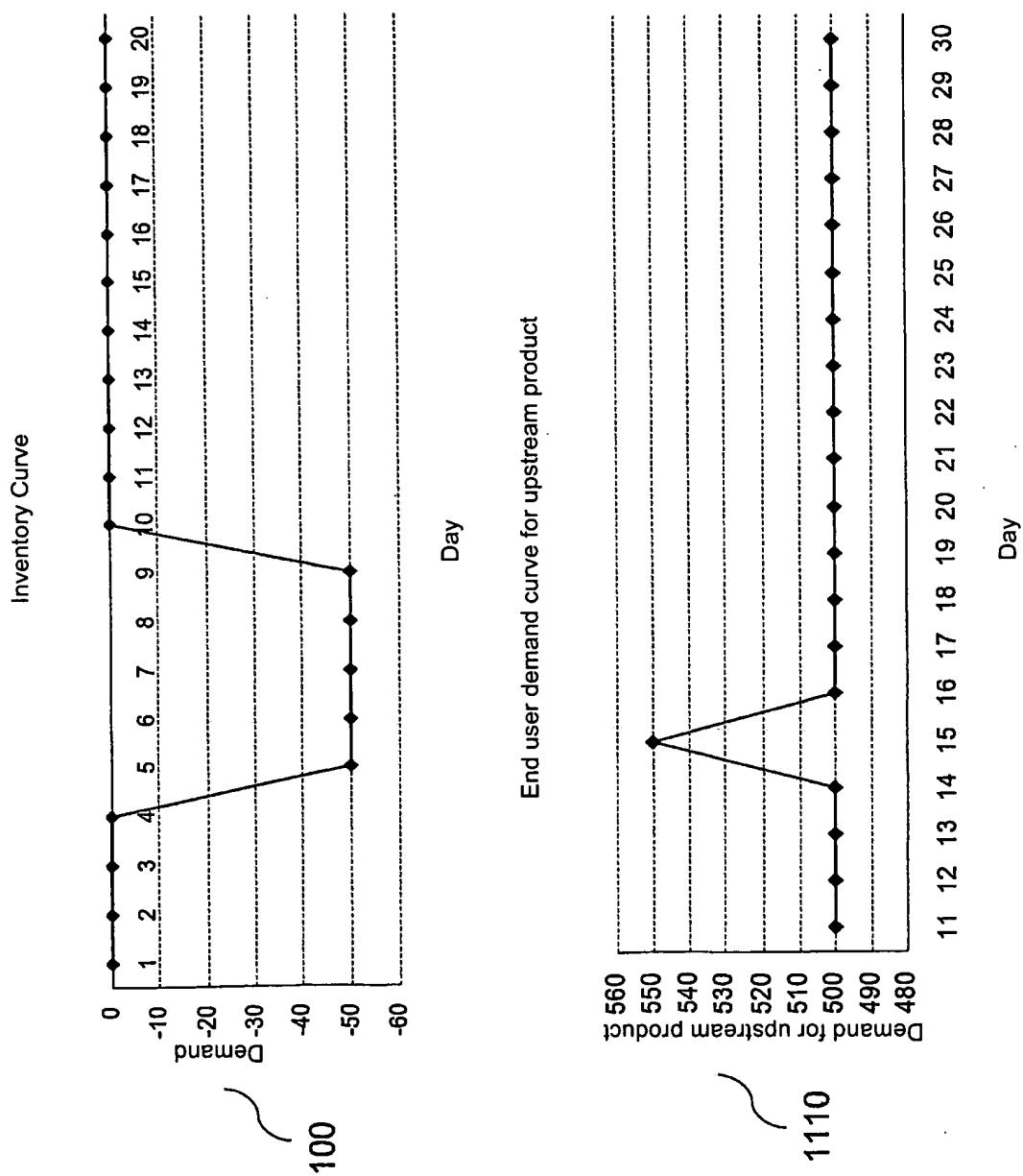
Fig. 4



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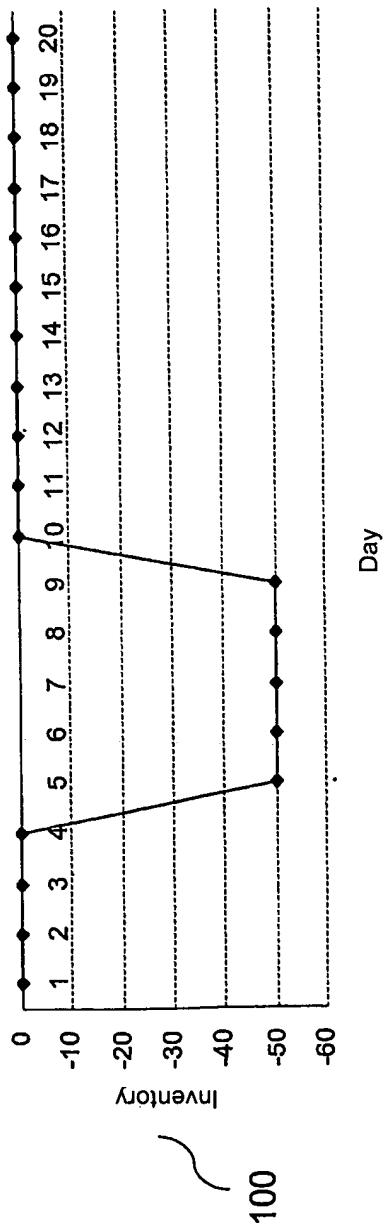
Fig. 5



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Inventory Curve



Setpoint delivery curve

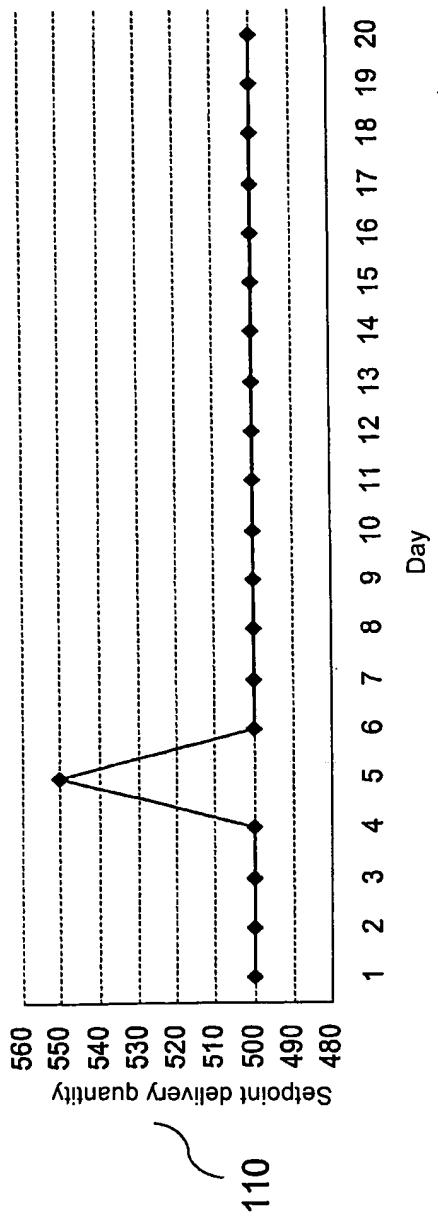
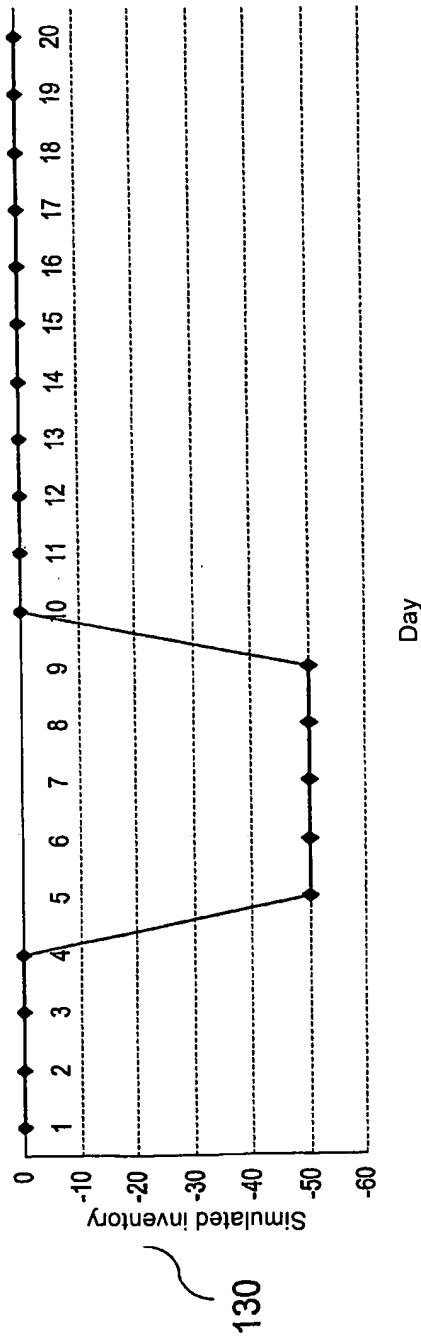


Fig. 6

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Simulated inventory curve, delta VLZ = 0 days, demand\_Std = 500



Simulated inventory curve, delta VLZ = 3 days, demand\_Std = 500

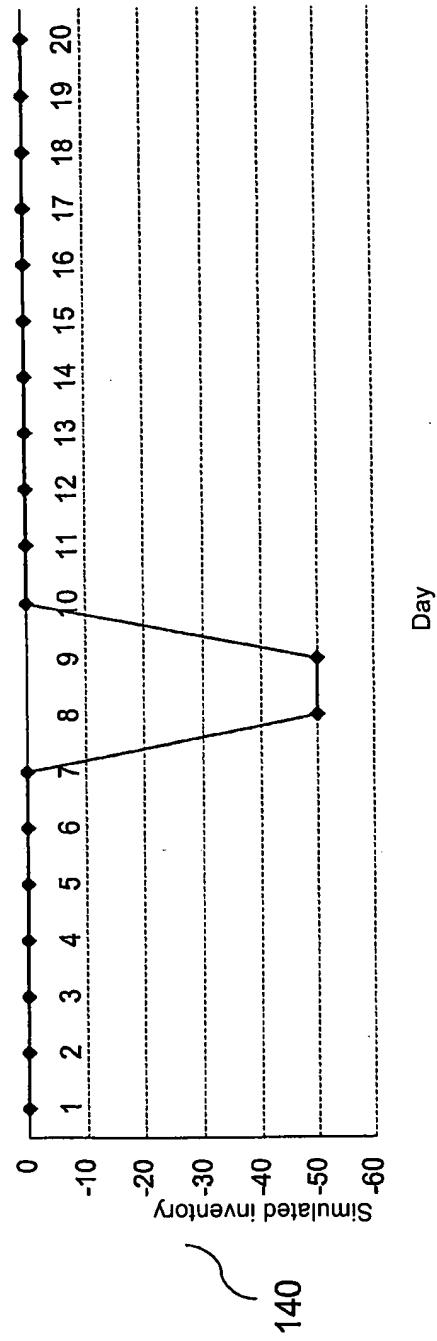
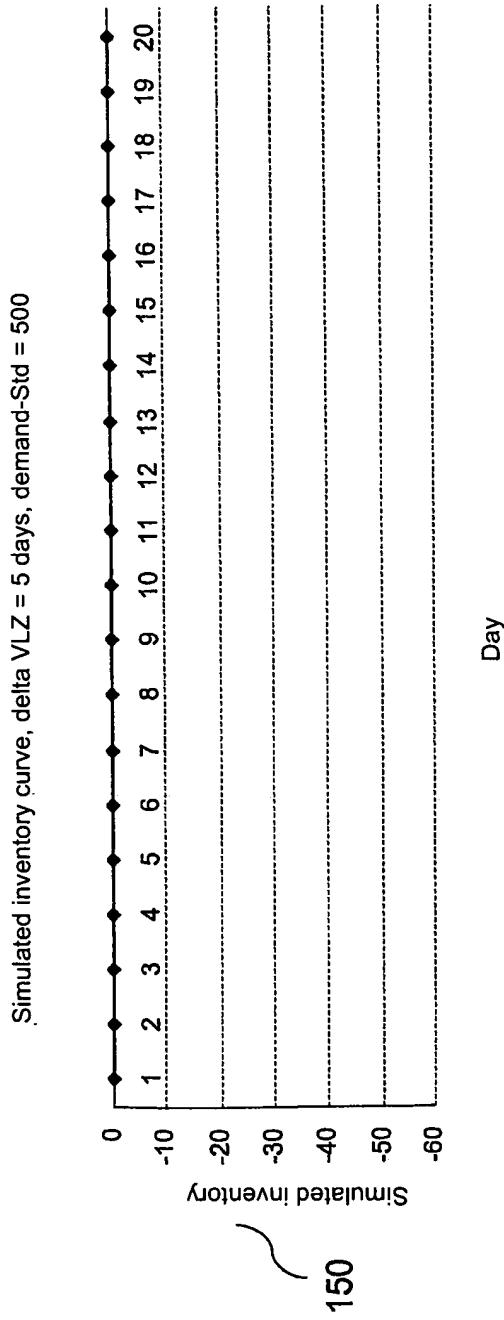


Fig. 7

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Simulated inventory curve, delta VLZ = 5 days, demand\_Std = 500



Simulated inventory curve, delta VLZ = 2 days, demand\_Std = 500

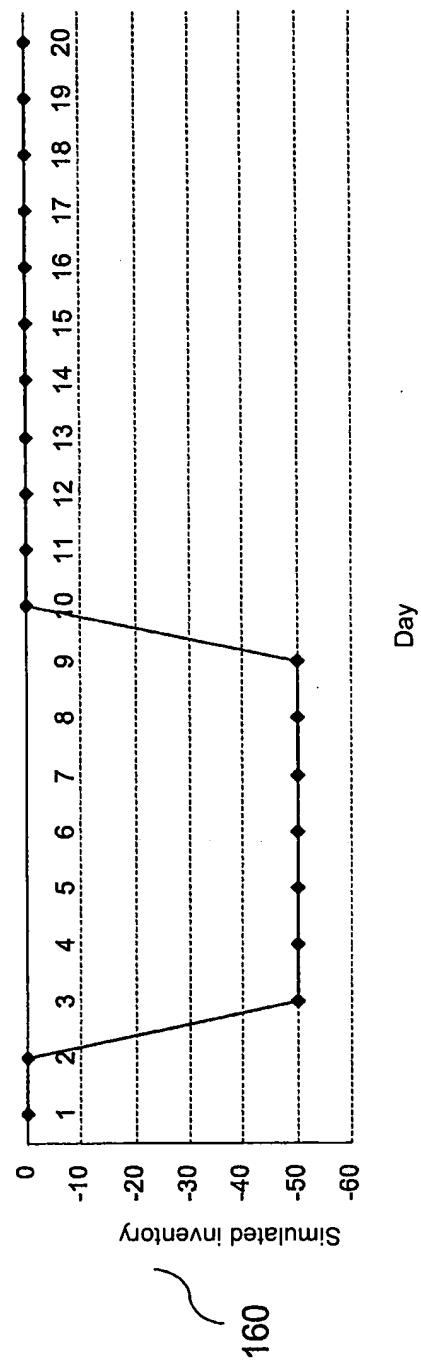


Fig. 8

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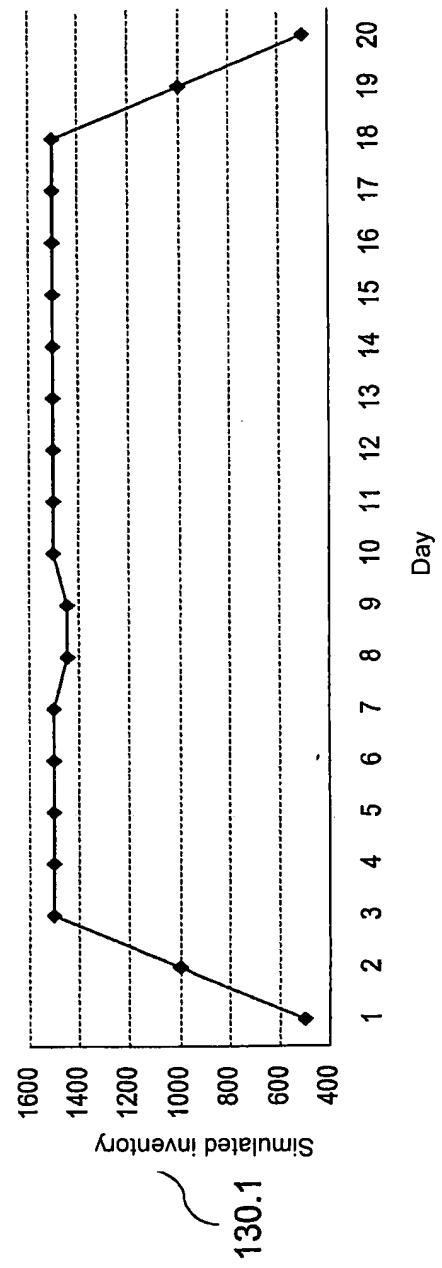
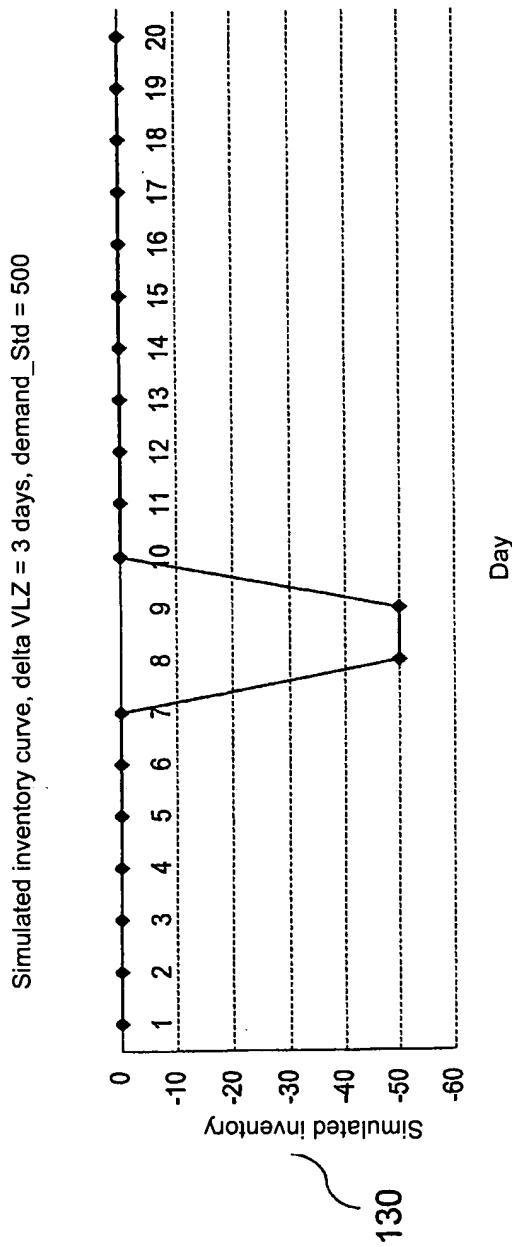


Fig. 9

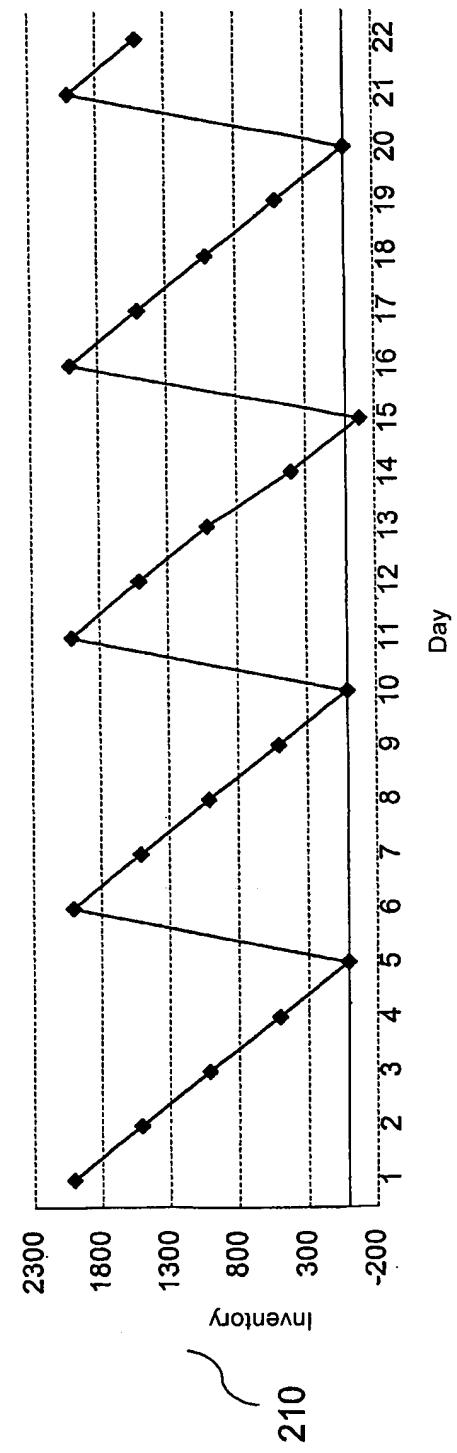
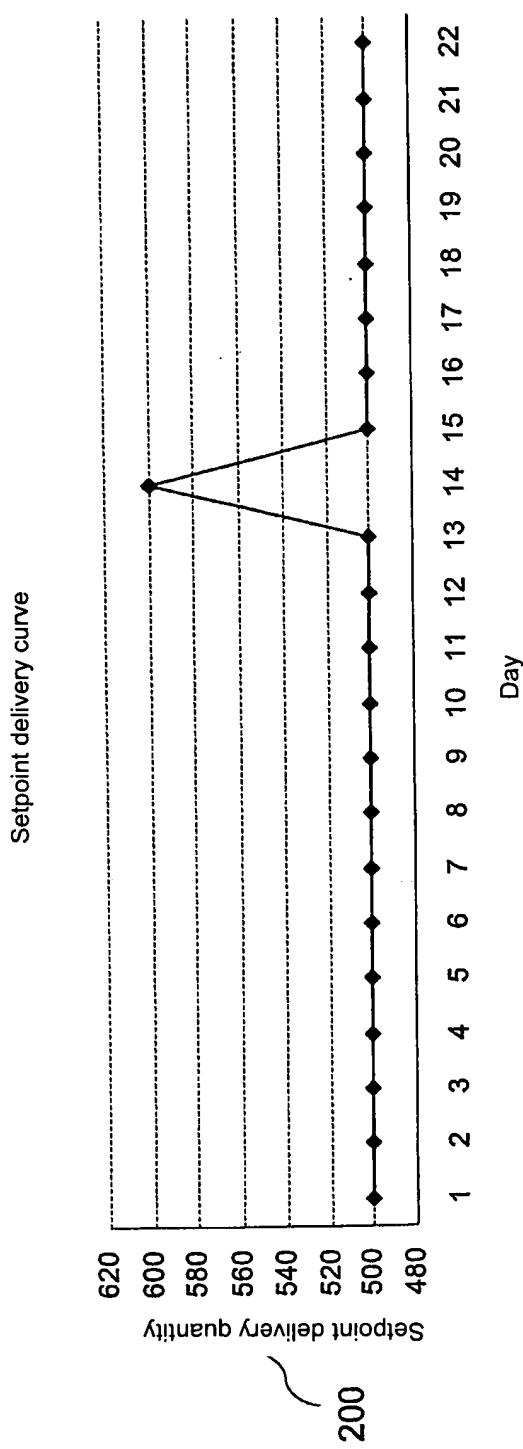
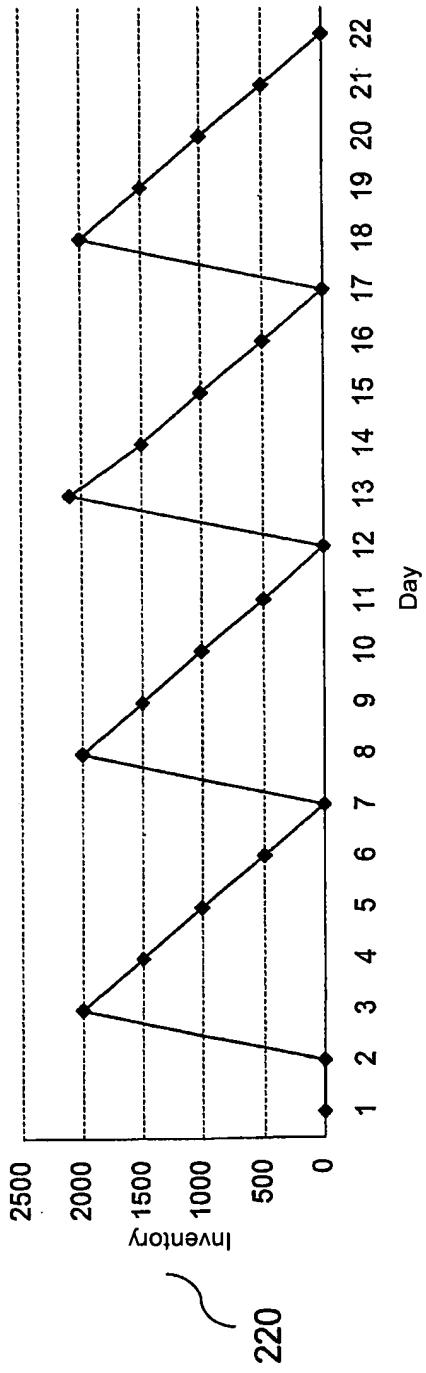


Fig. 10

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Simulated inventory curve, lot manufacture delta VLZ = -3 days



Corrected simulated inventory curve, lot manufacture, delta VLZ = -3 days

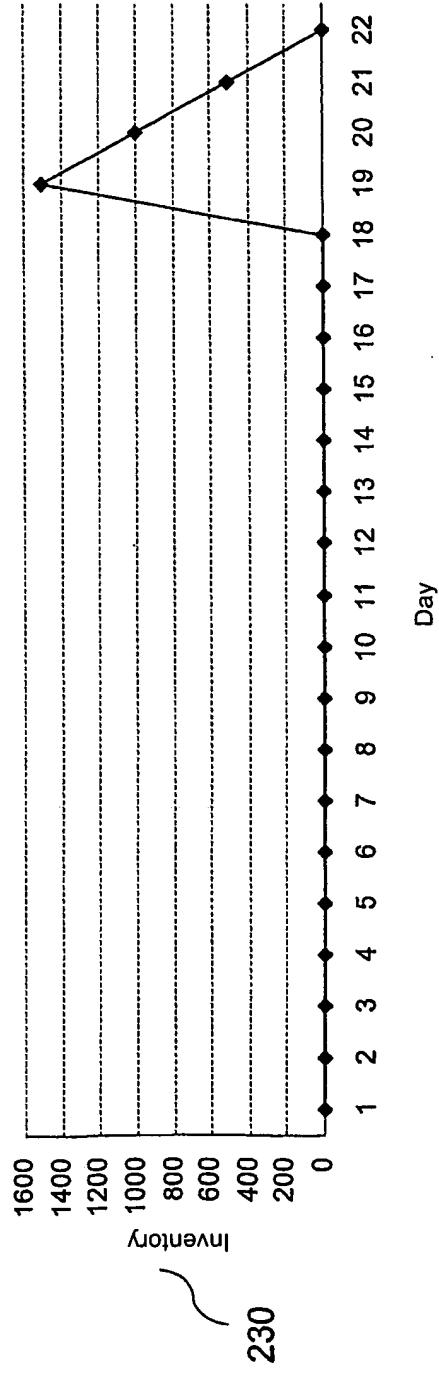


Fig. 11